



BIO4A - Advanced sustainable BIOfuels for Aviation BIO4A

BIKE Project

Low-ILUC feedstock workshop

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This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 789562.



PROJECT CONCEPT

Accelerate the deployment of Aviation Biofuels, enabling commercial production. Supporting the accomplishment of pre-commercial plant(s) for advanced biofuels for aviation based on sustainable biomass feedstock.

PROJECT OBJECTIVES

- 1) To bring HEFA to full commercial scale in new plant using residual lipids (Used Cooking Oil - UCO);
- 2) To investigate alternative supply of sustainable feedstocks recovering EU MED marginal land for drought resistant crop production;
- 3) To test the entire chain and logistic at industrial scale, and assess environmental performances.
- 4) Positive GHG and energy balance expected

Highlights (technological/non-technological):

New Aviation Biofuel plant producing HEFA

Production and test of HEFA in commercial flights in non-segregated mode

R&D Work on marginal land in Spain and Italy recovered by biochar/compost addition producing non-food sustainable lipids

Dedicated Dissemination, Communication and Exploitation action



Industrial Activities M1 - M52

Current Status

- ✓ 1 000 metric tons of HEFA produced by ENI in Gela from residual lipids
- ✓ HEFA is ASTM compliant (KPI attained)
- ✓ Internalized distillation step from HVO to HEFA by ENI in Livorno: revamping of unused, former distillation column
- ✓ Value chain demonstrated
- ✓ Flight plan delivered (SKYNRG)

Next steps

- ✓ Blending operations in Amsterdam by SKYNRG/KLM
- ✓ Fuel delivered to Schipol Airport
- ✓ Offtake by KLM for commercial flights





R&D Activities M1 - M52

Current Status

- ✓ Year 3 agronomic field trials in Spain on marginal land completed, biochar protocol identified (CCE, RE-CORD)
- ✓ Year 1 agronomic field trials (larger scale) in Italy completed, biochar protocol confirmed (RE-CORD)
- ✓ Lysimeters Experiment Completed (RE-CORD)
- ✓ Larger climatic chamber for lysimeters experiments completed (RE-CORD)

- ✓ Assessment of potential for drought-resistant oil crop in marginal land of Southern Europe and abroad completed (JRC)
- ✓ Business case completed (SKYNRG)
- ✓ Waste feedstock market analysis completed (SKYNRG)
- ✓ Report on Market Dynamics delivered (SKYNRG)
- ✓ Environmental Assessment completed
- ✓ New drought-resistant Camelina variety patented (CCE)
- ✓ IPR Strategy identified (RE-CORD, CCE, ALL)
- ✓ Environmental and Social LCA to be published in April 2023



R&D Activities M1 - M52

R&D Activities on biochar production plant from woodchips and agroresidues

- ✓ Design and test activities on Moving bed pyrolysis reactor model adaptation and innovative concept prototype (SPYRO)
- ✓ Mechanical works on Fixed bed carbonization unit.
- ✓ Moving bed carbonization unit installed, in operation since 2020.

R&D Activities performed on UCO pre-treatment to contribute to and enhance the long-term supply of this feedstock

- ✓ Hydrolysis and non-catalytic thermochemical conversion tests performed for alternative FFA production pathway





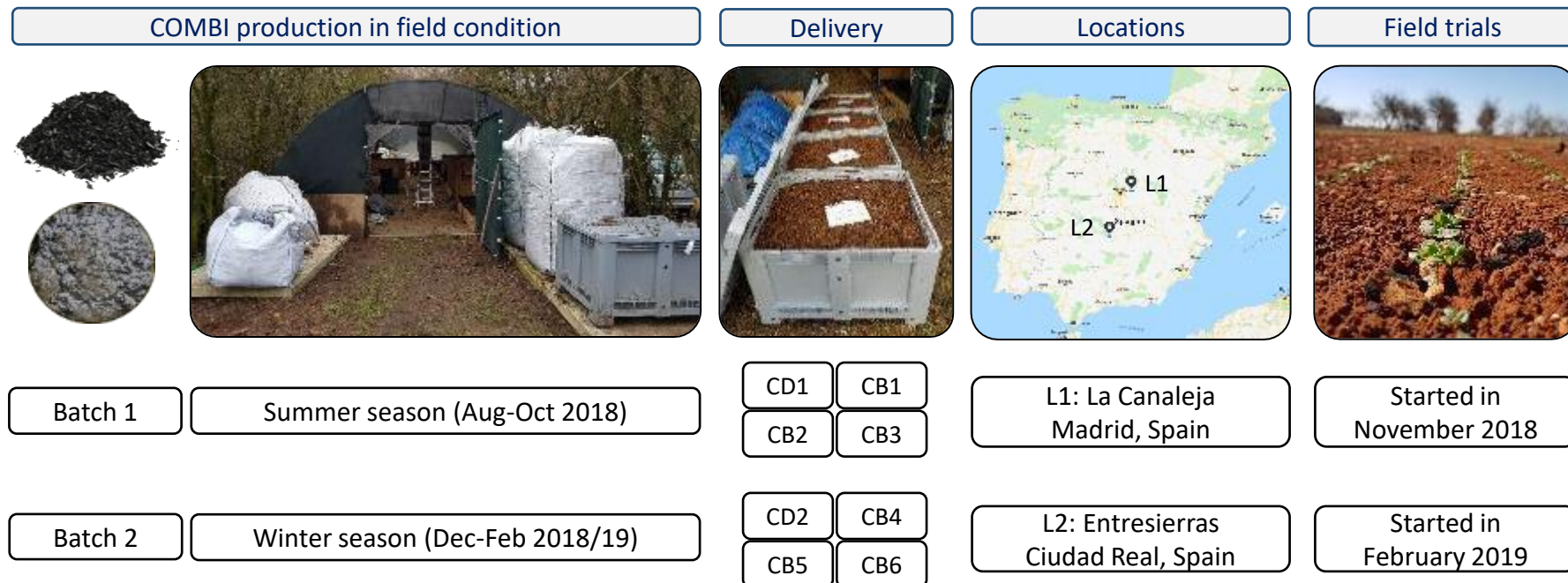
Spanish field trials (3 years) RED II Esca factor



Biochar and Combi production (REC)



Products preparation and characterization



Feedstock and product characterization



Woodchips
Biochar
 Solid fraction of digestate
COMBI products

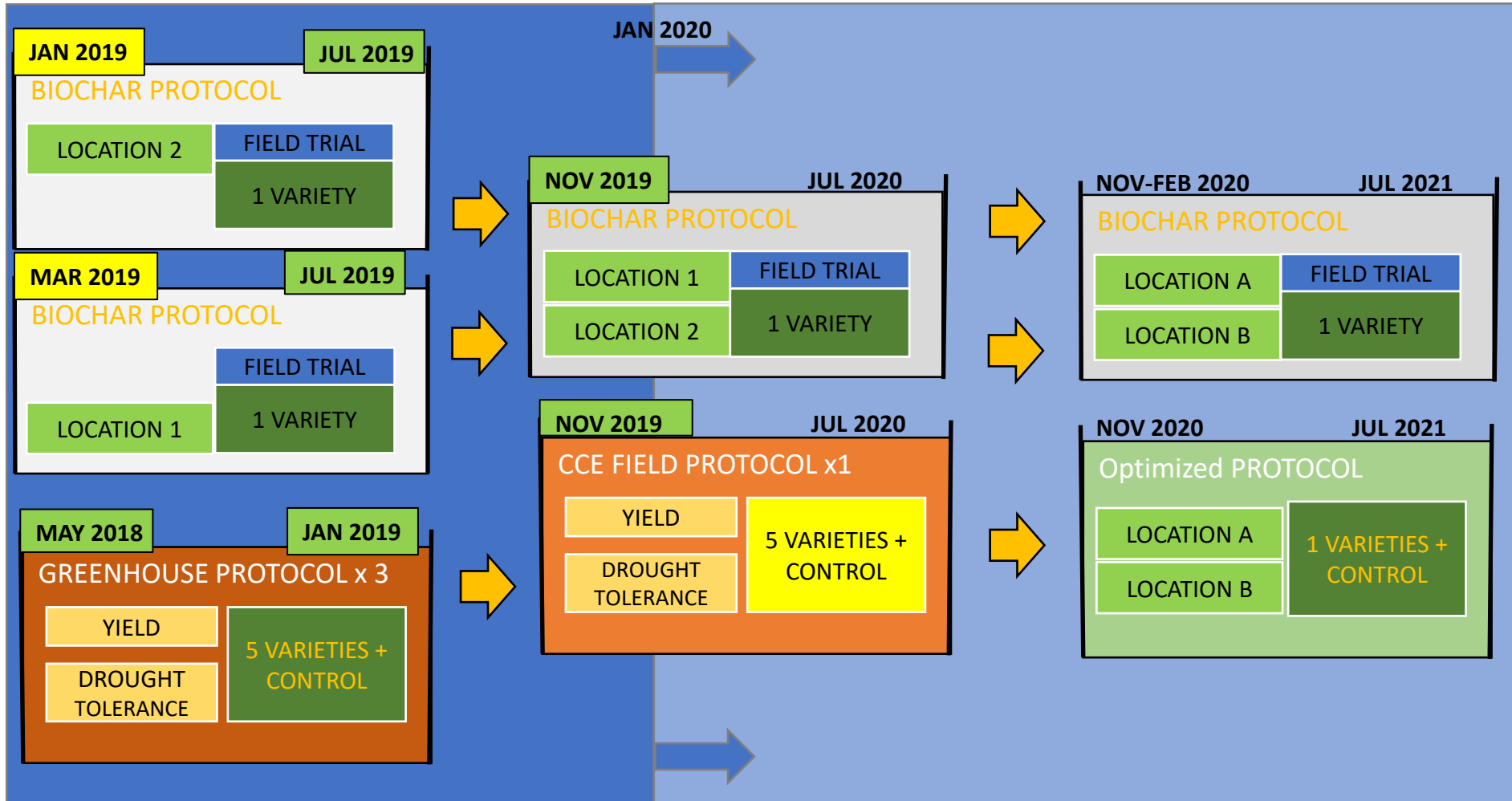


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Drought-resistant variety selection (CCE)



Update of the activities: development situation



Spanish field trials: field trials using Biochar and Combi in Spain



RESEARCH GOAL

Evaluation of the effect of different biochar-based amendments on:

- Soil Corg and soil health
- Camelina / Barley rotation and yield

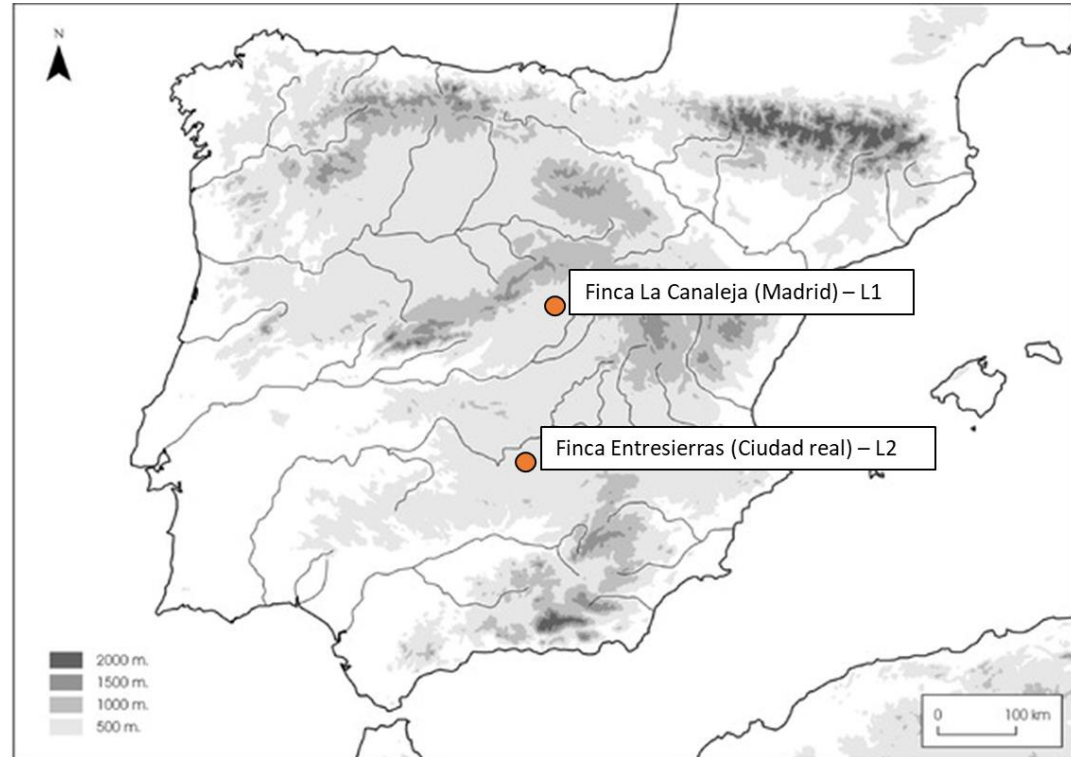
AGRONOMIC AND ENVIRONMENTAL CONDITIONS

- **Field experiment**
- **2 locations: Madrid and Ciudad Real**
- No artificial irrigation
- **Biochar** from poplar (550°C, slow pyrolysis)

TREATMENTS

- **CONTROL:** no fertilization or organic amendment
- **MINERAL FERTILIZATION**
- **ONLY BIOCHAR**
- **COMBI 10%**
- **COMBI 15%**
- **COMBI 20%**
- **ONLY COMPOST**

Initial SOC 0.8-1 %



REDII Esca factor - Carbon Stock calculation

ANNEX V



METHODOLOGY FOR DETERMINING THE EMISSION SAVINGS FROM SOIL CARBON ACCUMULATION VIA IMPROVED AGRICULTURAL MANAGEMENT

Economic operators seeking to claim emission savings from soil carbon accumulation via improved agricultural management (e_{sca}) in terms of g CO₂eq/MJ should use the following formula to calculate their actual values:

$$e_{sca} = (CS_A - CS_R) \times 3,664 \times 10^6 \times \frac{1}{n} \times \frac{1}{P} - ef$$

Where:

- CS_R is the mass of soil carbon stock per unit area associated with the reference crop management practice in Mg of C per ha.
- CS_A is the mass of soil estimated carbon stock per unit area associated with the actual crop management practices after at least 10 years of application in Mg of C per ha.
- 3,664 is the quotient obtained by dividing the molecular weight of CO₂ (44,010 g/mol) by the molecular weight of carbon (12,011 g/mol) in g CO₂eq/g C.
- n is the period (in years) of the cultivation of the crop considered.
- P is the productivity of the crop (measured as MJ biofuel or bioliqid energy per ha per year).
- ef emissions from the increased fertilisers or herbicide use



No fertilization

Mineral fertilization

100% Compost

100% Biochar

Biochar+ Compost 10%



Biochar is included as an improved agricultural practice for Soil Carbon Accumulation

No fertilization

Mineral fertilization

10% Biochar + Compost

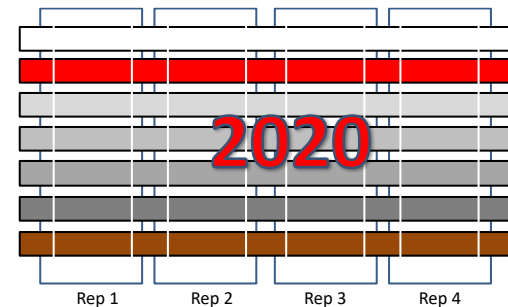
15% Biochar + Compost

20% Biochar + Compost

Biochar + mineral fert.

100% Compost

Barley



No fertilization

Mineral fertilization

10% Biochar + Compost

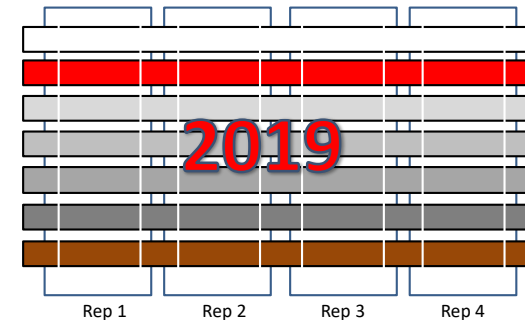
15% Biochar + Compost

20% Biochar + Compost

Biochar + mineral fert.

100% Compost

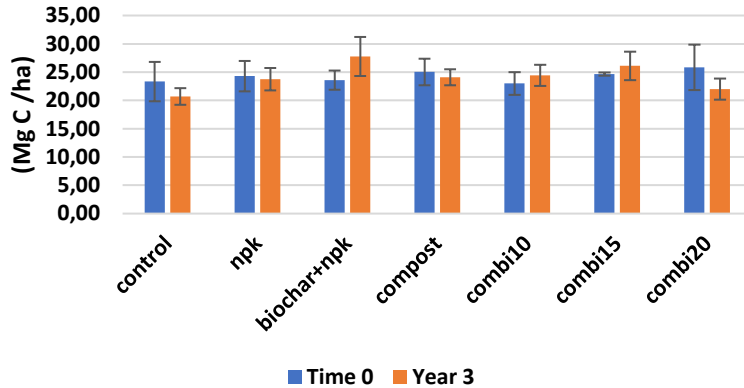
Camelina



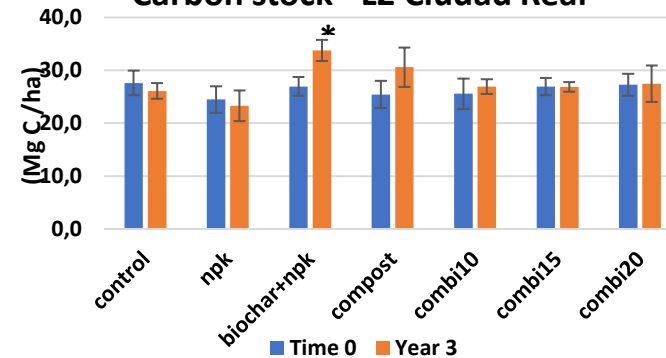


REDII Esca factor - Carbon Stock calculation

Carbon stock - L1 Madrid



Carbon stock - L2 Ciudad Real



$$CS_R = \frac{(C_{ORG} \times BD \times T \times (1 - F))}{100}$$

$$CS_{Adjusted} = \left(\frac{BD_O}{BD_N} \right) \times CS_n$$

Where:

CS_R is the carbon stock at the initial measurement expressed as Mg of C/ha;

C_{org} is the organic carbon content (g C/ha);

BD is the soil bulk density (kg/m^3);

T is the thickness (depth, m);

F is the volume of coarse mineral fraction in % by mass ($m^3/m^3 \times 100$).

REDII Esca factor calculation



| LOCATION 1 | | | |
|---------------|---------------------|--------|-----------------------|
| Madrid | Stock (Mg of C /ha) | | |
| Treatment | Time 0 | Year 3 | C stock increment (%) |
| control | 23.33 | 20.69 | -11.3 |
| npk | 24.3 | 23.8 | -2.2 |
| biochar+npk | 23.6 | 27.8 | 17.8 |
| Compost + npk | 25.0 | 24.1 | -3.7 |
| Combi10 + npk | 23.0 | 24.4 | 6.3 |
| Combi15 + npk | 24.7 | 26.1 | 5.8 |
| Combi20 + npk | 25.8 | 22.0 | -14.8 |

| LOCATION 2 | | | |
|---------------|---------------------|--------|-----------------------|
| Ciudad Real | Stock (Mg of C /ha) | | |
| Treatment | Time 0 | Year 3 | C stock increment (%) |
| control | 27.6 | 26.1 | -5.4 |
| npk | 24.5 | 23.3 | -4.8 |
| biochar+npk | 26.9 | 33.7 | 25.3 |
| Compost + npk | 25.4 | 30.6 | 20.3 |
| Combi10 + npk | 25.6 | 26.9 | 5.3 |
| Combi15 + npk | 26.9 | 26.9 | -0.2 |
| Combi20 + npk | 27.3 | 27.4 | 0.7 |

- 1) BAU Agriculture depletes soil Carbon Stock
- 2) Carbon Stock is a product of Corg and Bulk Density
- 3) Labile Corg is subject to oxidation

 Improved management practices should be accompanied by minimum / no disturbance of soil structure.

Suitability index of marginal lands for SAF production from Camelina (JRC)



The deliverable D2.7 **Assessment of potential for drought-resistant oil crop in marginal land of Southern Europe and abroad** will build a suitability index based on the following criteria:

1) **Marginal land categories** in relation to the EU Renewable Energy Directive

2) Specific **agronomic requirements** of Camelina, including:

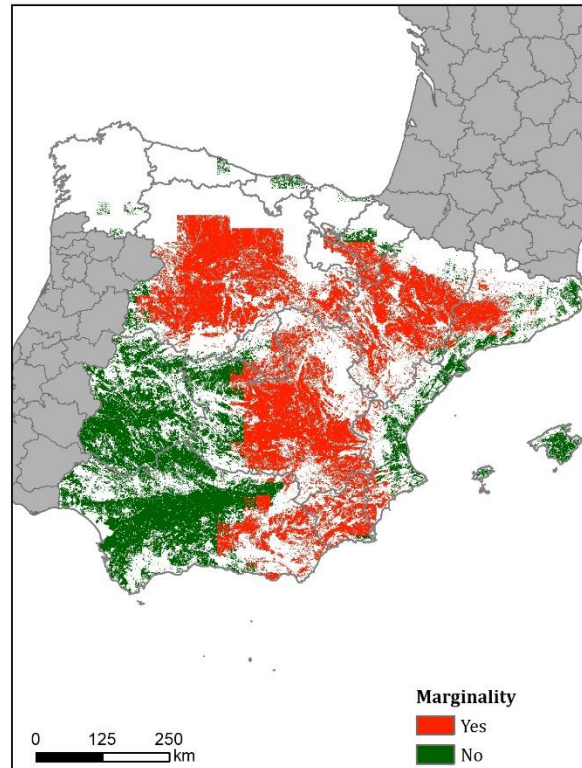
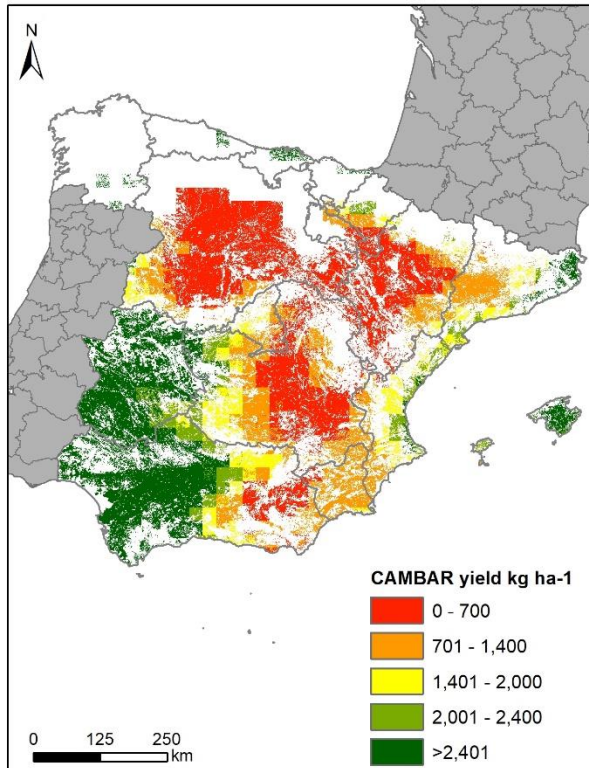
Camelina is a short-season crop (85–100 days), generally cultivated as a rotation crop or cover crop with cereals. When used as a cover crop, Camelina provides soil protection by reducing wind and water erosion after the main crop, when the land would normally be fallow. This characteristic supports its use during fallow periods within ongoing crop cycles.

Grows well in soils with a sandy or sandy-loam textures (even silty-loam). Can tolerate low nitrogen levels (100 kg ha^{-1}).

Climatically, it can tolerate low levels of annual precipitation (even in semi-arid conditions with annual precipitation $< 250 \text{ mm}$), especially if cultivation is linked to winter/spring rainfall (i.e. typical of 'hot-dry summer' variant of Mediterranean climate - Köppen climate classification Csa and cold semi-arid climate - Köppen climate classification BSh)

3) Methodology for **determination of extent of production**

Suitability index of marginal lands for SAF production from Camelina

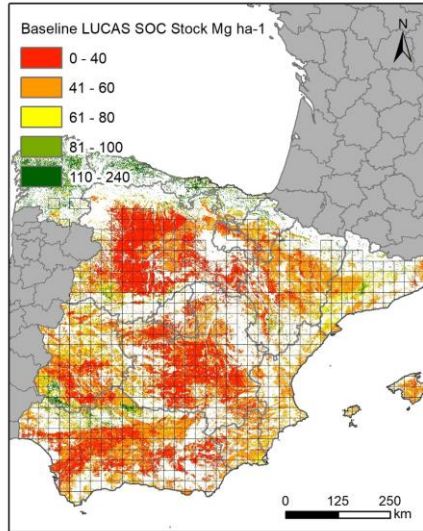


Model Average
Change in Yield with
Camelina/Barley
rotation on marginal
land (20 years)
(Spain)

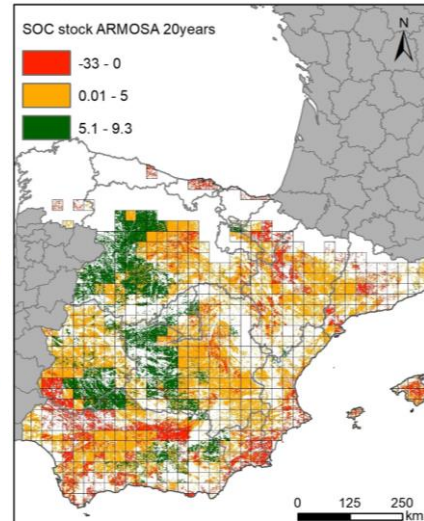
Suitability index of marginal lands for SAF production from Camelina



Baseline SOC Stock (0-0.2m) calculated using LUCAS OC % 2009 * BD Manrique and Jones (1991)



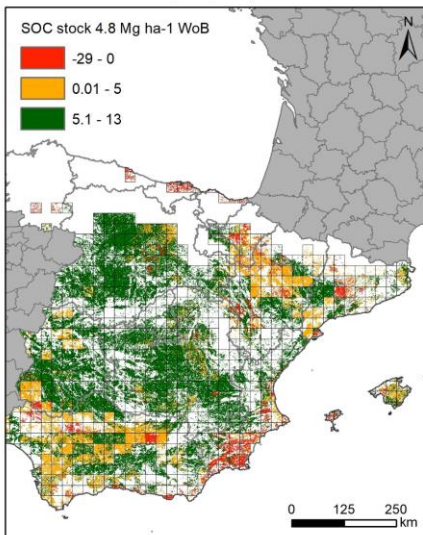
SOC change after 20 years CAMBAR cultivation without Biochar calculated using the annual rate of change of SOC considering the 20 years



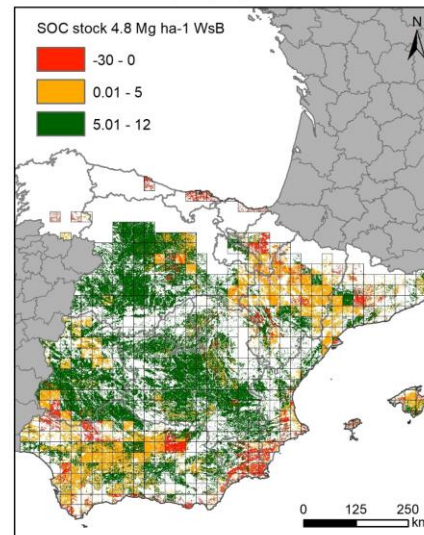
Model Average
Soil Organic
Stock (SOC)
change after 20
years

(Spain)

With one Woodchip Biochar application (4.8 Mg ha) this shows the potential effect of Biochar application for the CAMBAR SOC (in 20 years)



With one Wheatstraw Biochar application (4.8 Mg ha) this shows the potential effect of Biochar application for the CAMBAR SOC (in 20 years)



Lysimeters Trials in Italy



RESEARCH GOAL

- Evaluate effect of biochar addition on soil humidity pattern and water holding capacity
- Evaluate effect of biochar addition on N dynamics in soil leachate
- Evaluate effect of biochar addition on soil GHG emissions

MATERIALS & METHODS

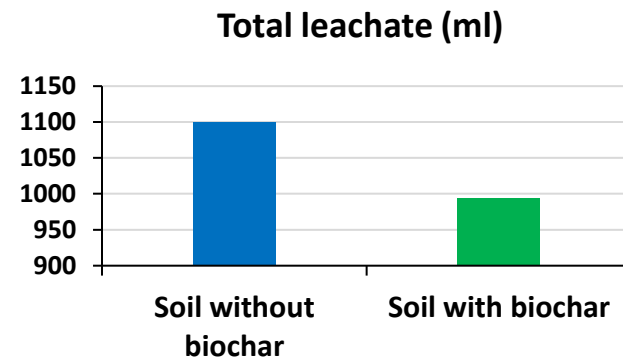
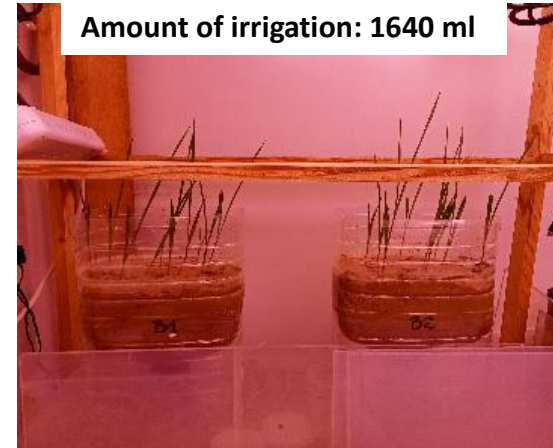
- Climatic chamber where field trials meteorology, soil and variety (Spain) are reproduced
- Comparison NPK vs Biochar (3 t/ha equivalent) + NPK
- 2 lysimeters for Humidity continuous monitoring
- 2 lysimeters for irrigation followed by leachate weighing (continuous) and analysis.
- Continuous monitoring of ambient CO₂
- Barley cultivation: variety Vinagrosa, seeding rate 250 kg/ha equivalent.
- Irrigation = Rainfall equivalent in field trial
- 3 replicates of 12 weeks experiment



BIO4A - Lysimeter experiment: Results from 1° Italy trial on N fate in water



| Treatments | pH | Leachate collected (ml) | Irrigation (ml) |
|-----------------------------|-----|-------------------------|-----------------|
| Soil without biochar | | | |
| sample 1 | 7.9 | 59 | 290 |
| sample 2 | 7.9 | 258 | 290 |
| sample 3 | 7.9 | 38 | 90 |
| sample 4 | 7.6 | 144 | 220 |
| sample 5 | 7.9 | 190 | 220 |
| sample 6 | 7.9 | 412 | 530 |
| <i>total</i> | | 1100 | 1640 |
| Soil with biochar | | | |
| sample 1 | na | 5 | 290 |
| sample 2 | 7.8 | 234 | 290 |
| sample 3 | 8.1 | 31 | 90 |
| sample 4 | 7.8 | 123 | 220 |
| sample 5 | 7.6 | 190 | 220 |
| sample 6 | 7.7 | 410 | 530 |
| <i>total</i> | | 994 | 1640 |



Biochar influences positively water retention and the emissions of nitrates: less N pollution in water

Lysimeters Trials in Italy New RE-CORD climatic chamber prototype installed



Lysimeters Trials in Italy RE-CORD climatic chamber prototype

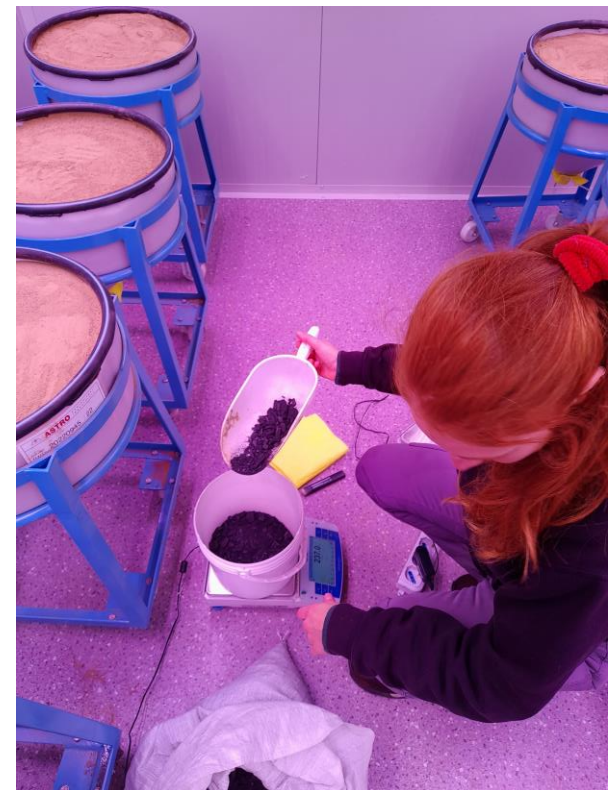


RESEARCH GOAL

- Evaluate effect of growing biochar rates (up to 20 t/ha) on drought resistance of barley
- Water Use Efficiency with biochar

MATERIALS & METHODS

- 9 replicates (3 treatments * 3 replicates) for statistical consolidation
 - Simulation of drought conditions
 - 30% Field capacity after true leaves stage
 - Humidity monitoring
 - Evaporation measurement
 - Yield analysis
-
- Results in June 2023



Italian field trials (1 year)



Italian field trials

RESEARCH GOAL

Evaluation of the effect of biochar alone or mixed with compost on:

- Camelina seed yield, biomass and oil yield and quality
- Soil chemical and physical properties
- Agronomic Use Efficiency of nitrogen

AGRONOMIC AND ENVIRONMENTAL CONDITIONS

- **Field experiment**
- **2 locations: Terontola (Arezzo) and Montepaldi (Florence)**
- No artificial irrigation
- **Biochar** from poplar (550°C, slow pyrolysis)
- 2 Camelina varieties: short cycle (**CCE26**) and medium cycle (**CCE32**)

TREATMENTS

- **CONTROL:** no fertilization or organic amendment
- **NPK FERTILIZATION** (eq. to 133 kg/ha)
- **COMPOST** (eq. to 20 ton/ha) + NPK
- **BIOCHAR** (eq. to 3 ton/ha) + NPK
- **COMPOST** (eq. to 20 ton/ha) + **BIOCHAR** (eq. to 3 ton/ha) + NPK

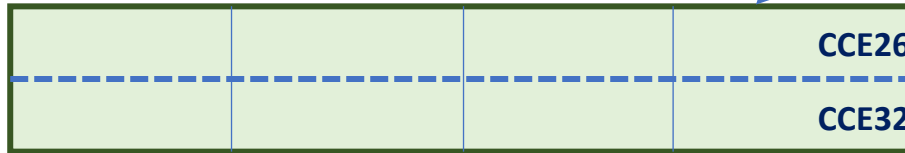


Italian field trial - Terontola (AR) and Montepaldi (FI)



SUB-PLOT

Compost + NPK
(20 ton/ha)



CCE26

CCE32

PARCEL AREA

NPK Only
(133 kg/ha)

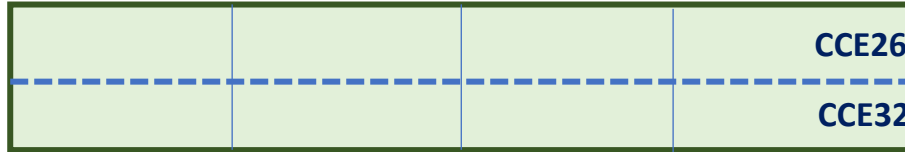


CCE26

CCE32

| | |
|-------------------------|---------|
| Parcel area | 300 mq |
| Parcel area for variety | 150 mq |
| Total area | 1500 mq |

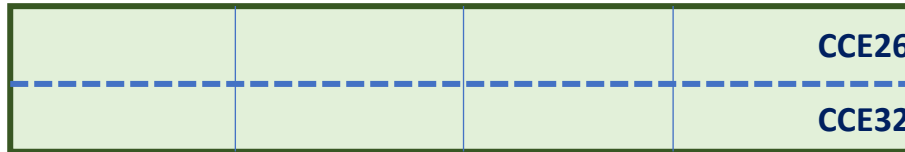
Compost (20 ton/ha) +
Biochar (3 ton/ha) +
NPK



CCE26

CCE32

Biochar
(3 ton/ha) + NPK



CCE26

CCE32

Control



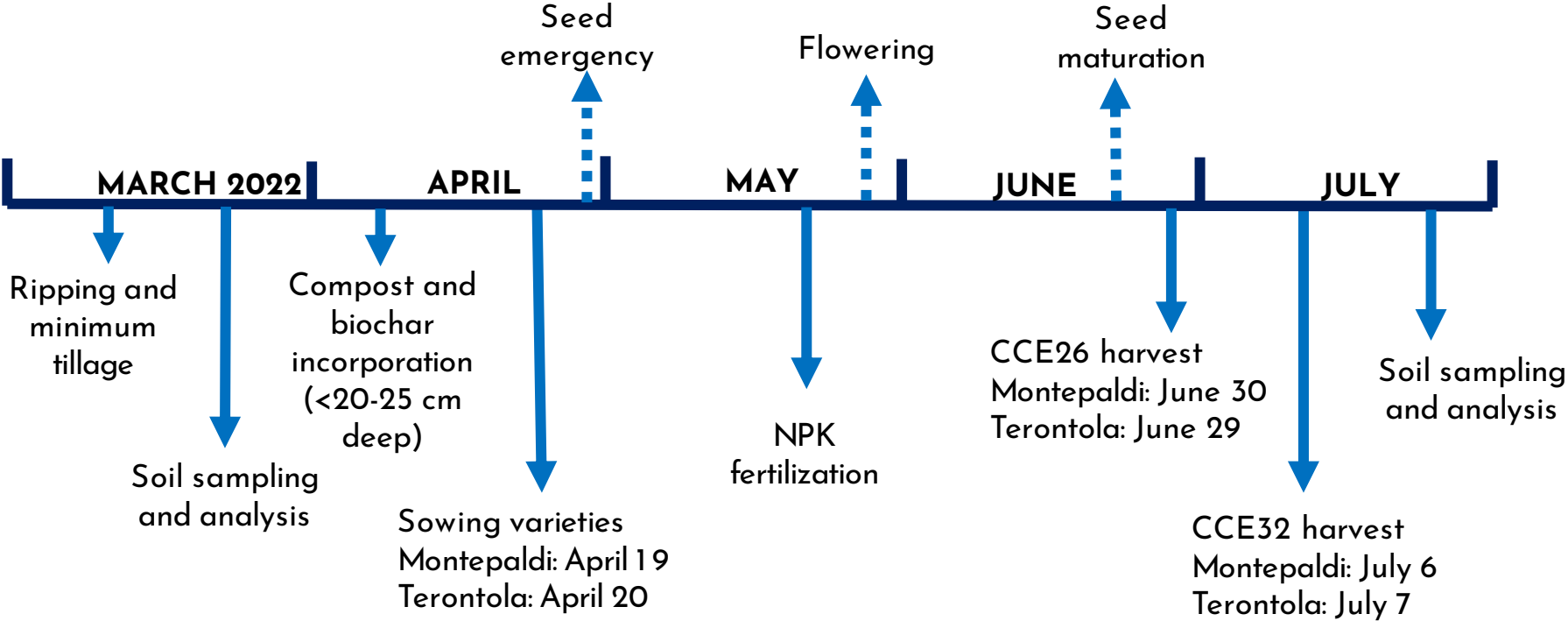
CCE26

CCE32

7.5 m

40 m

Italian field trial - AGRONOMIC PRACTICES AND MAIN OPERATIONS





| <u>ANALYSIS</u> | <u>PARAMETERS</u> |
|------------------------|---|
| Camelina plant | Biomass Yield |
| Camelina oil | yield + some quality parameters |
| Biochar | Full characterization |
| Compost | Full characterization |
| Soil | Chemical analysis (Before cultivation and at the end of the plant cycle) pH, EC, CEC Water holding capacity, bulk density Total carbon Organic carbon P available, P organic, P total N forms Macro and micro-nutrient available and total concentration |

Italian field trial - Terontola



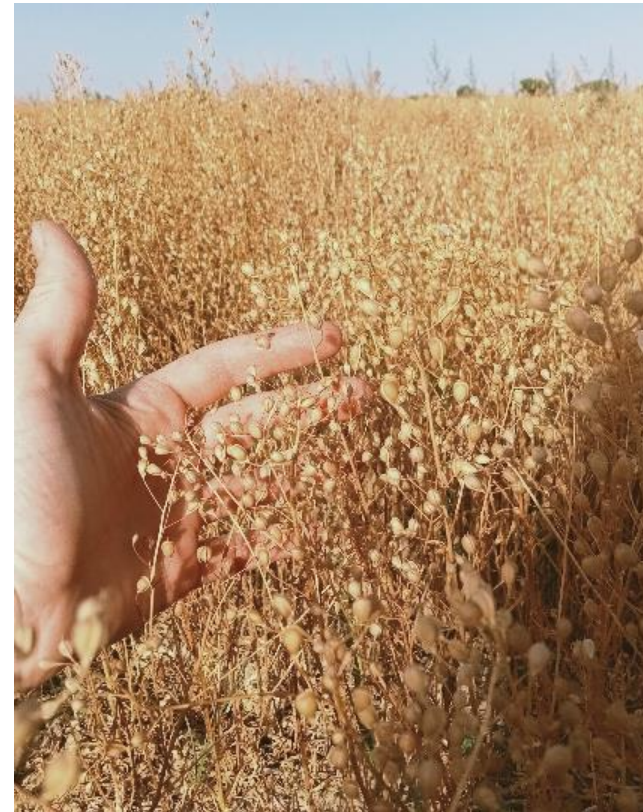
Italian field trial - Montepaldi



Italian field trial - Terontola

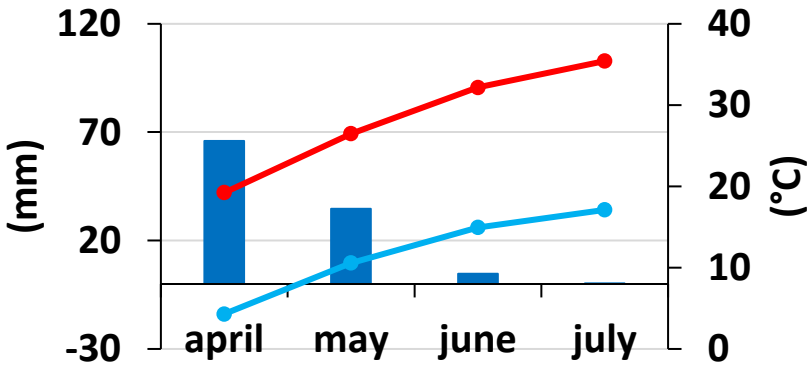


Italian field trial - CAMELINA SEED PROCESSING



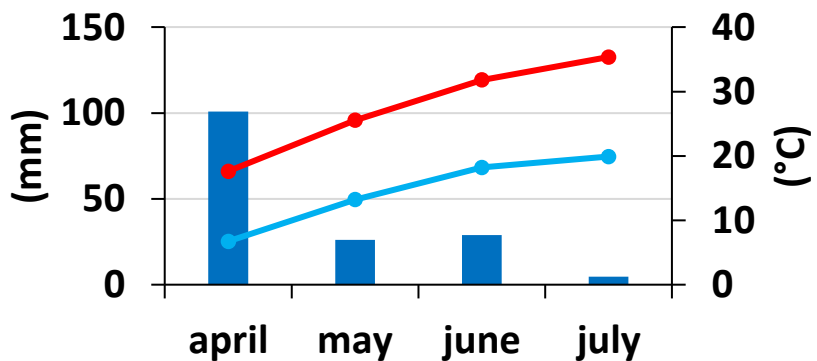
Italian field trial - CLIMATIC PARAMETERS

Montepaldi



■ Precipitazioni (mm) —●— Temperature min (°C)
—●— Temperature max (°C)

Terontola



■ Precipitazioni (mm) —●— Temperature min (°C)
—●— Temperature max (°C)

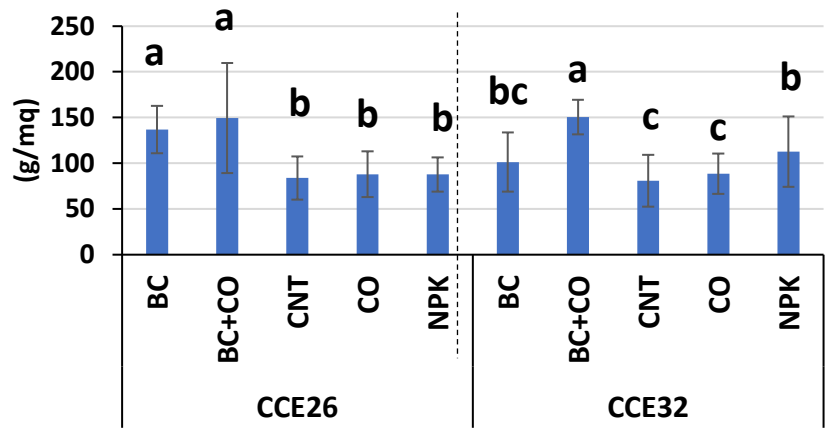
| | Precipitations (mm) | |
|------------|---------------------|--------------|
| | MONTEPALDI | TERONTOLA |
| April | 66.0 | 101 |
| May | 34.6 | 26 |
| June | 4.6 | 29 |
| July | 0.2 | 5 |
| tot | 105.4 | 160.8 |

Italian field trial - CAMELINA SEED YIELD

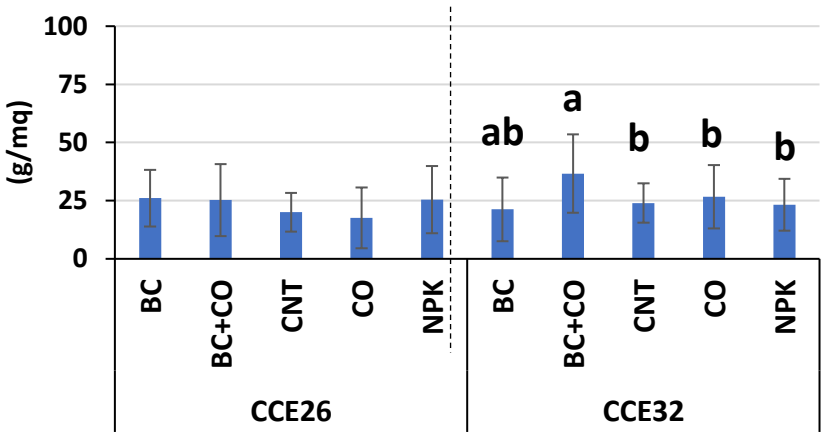


Fisher's test $p < 0.001$

Seed yield - Terontola



Seed yield - Montepaldi

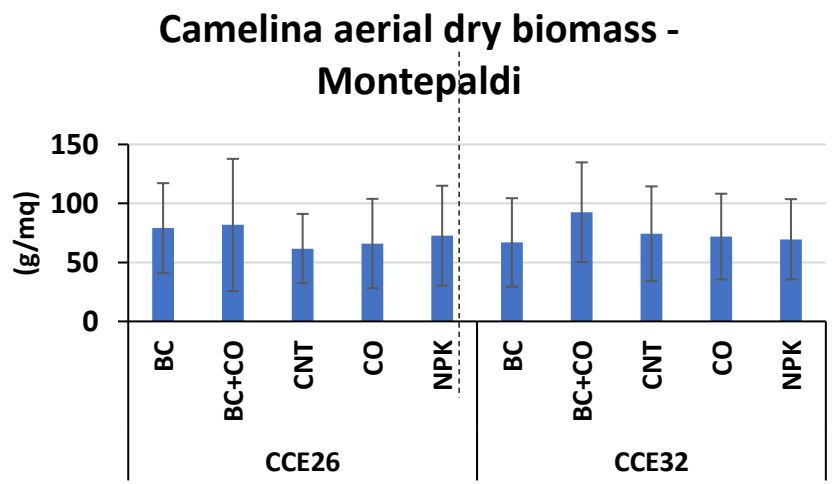
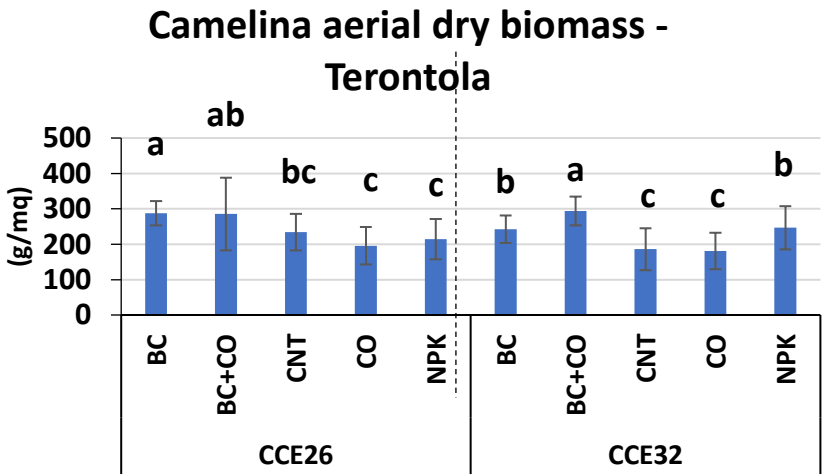


- 12 samples harvested manually for each variety using circular frames
- Camelina plants performed better in Terontola location => probably better agro-environmental conditions
- Statistical differences were detected except for CCE26 in Montepaldi
- The **highest yield** were collected with **biochar + compost**

Italian field trial - CAMELINA DRY BIOMASS AT HARVEST



Fisher's test $p < 0.001$



- Aerial dry biomass includes all plant organs with the exception of seed and root
- Statistical differences were detected only for Terontola location (high variability in Montepaldi)
- **CCE26** highest biomass with biochar; **CCE32** highest biomass with biochar + compost



Advanced Sustainable Biofuels for Aviation

www.bio4a.eu
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Thanks for your attention!



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